

⚠ WARNING

Relief valve is preset at the factory. DO NOT READJUST or system damage or failure may occur. Be sure energy is relieved from all accumulators before servicing relief valve. See machine servicing instructions for procedures to relieve system energy.

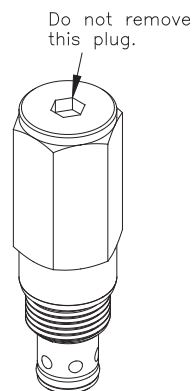
Instructions

CLEAN OLD RELIEF VALVE AND SURROUNDING AREA OF DIRT AND DEBRIS. BE SURE ENTIRE ASSEMBLY PROCEDURE IS DONE USING CONTAMINATION FREE METHODS.

1. Remove old relief valve from valve using external hex flats and discard.
2. Install new relief valve in valve using external hex flats and torque 67.8-74.6 N·m (50-55 lb·ft).

Form No. 81-463-068

2012-12-19



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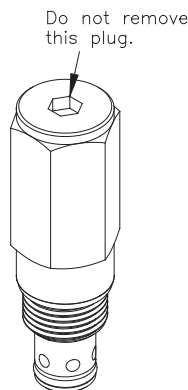
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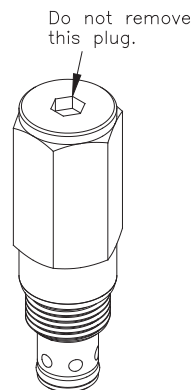
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