

Conversion Instructions

DISASSEMBLY

(Refer to Figure 1)

NOTE: To prevent contamination to the brake valve or hydraulic system, thoroughly clean valve and surrounding area of all dirt, grease, oil, etc. before proceeding.

1. Remove existing end plug (1) and spring (2) and discard.

NOTE

The lower valve spool may drop out at this point. Be sure to hold the lower valve spool in the housing.

ASSEMBLY

(Refer to Figure 2)

1. Lubricate new o-ring (4) and install on new end plug (3).
2. Install new spring (5) and new end plug (3) in housing. Torque new end plug 55-67 N·m (40-50 lb·ft).

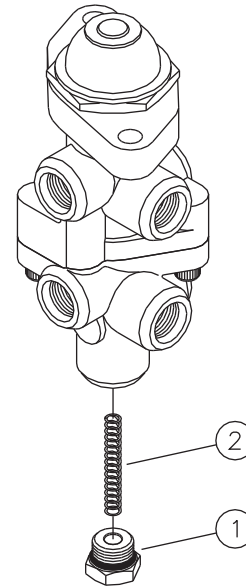
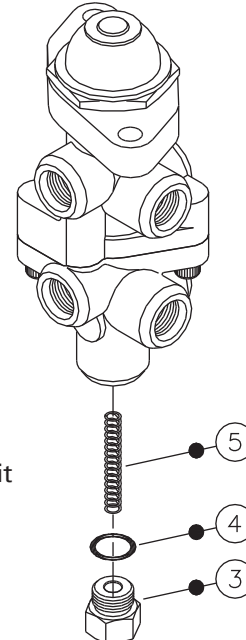


FIGURE 1



● Items included in Conversion Kit

FIGURE 2