

DUAL ACCUMULATOR CHARGING VALVE with Relief Valve

Solenoid Replacement Instructions

Komatsu part number: 421 43 87691

Solenoid Coil Replacement Instructions

(Refer to Figure 1)

1. Remove retainer nut (1).
2. Remove washer (2) and solenoid coil (3) from solenoid tube (4).
3. Install new solenoid coil (3) on solenoid tube (4) in the position that it was removed. Install new washer (2) on solenoid tube (4) and new solenoid coil.
4. Reinstall retainer nut (1) and torque 4.5 N·m (40 lb·in).

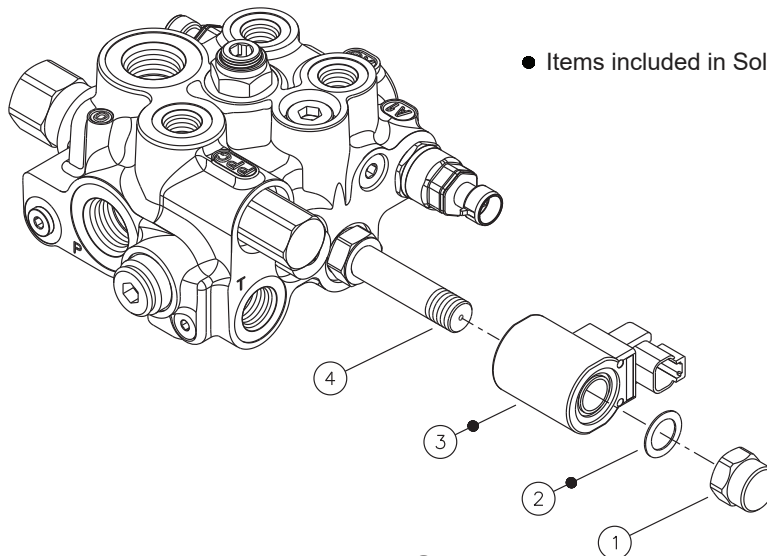


FIGURE 1

Description of Solenoid Replacement Kit items

Item Number	Description	Qty
2	Washer	1
3	Solenoid Coil	1