PRESSURE SWITCH NOTE
Regardless of manufacture date, the position of the high and low pressure switches have remained the same. See Figure 1, position 1 will always have a pressure switch stamped 1-800 and position 2 will always have a pressure switch stamped 2-10. Be sure to install the correct replacement switch.

## 691/690 Brake Lock System

## Pressure Switch or Power Unit Replacement



## PRESSURE SWITCH REPLACEMENT

1. Replace pressure switches as necessary and torque 17.6-23.1 N.m ( $13-17 \mathrm{lb} \cdot \mathrm{ft})$. NOTE: Torque only on surface flats.
2. 691 models: Reattach wire connectors. See Figure 1.
3. 690 models: Earlier models of the 690 power unit provided a black wire, red wire, and green wire from each of the pressure switches as shown in Figure 2. These style switches are no longer available. Later models use pressure switches which provide two black wires from each as shown in Figure 3. When replacing pressure switches, either one of the black wires from each pressure switch can be used to connect to ground. Connect the other black wire from the pressure switches to the white wire or violet wire as shown in Figure 3. The pressure switch that connects to the white wire is stamped 1-800. The pressure switch that connects to the violet wire is stamped $2-10$. NOTE: Replacement switches may have connectors similar to FIGURE 1. Remove connectors as needed.

## POWER UNIT REPLACEMENT

1. 691 models: Remove old power unit and install new power unit. Reattach wire connectors. See Figure 1.
2. 690 models: Remove old power unit and install new power unit. Note that replacement power units have connectors similar to FIGURE 1. Remove connectors as needed. Earlier models of the 690 power unit provided a black wire, red wire, and green wire from each of the pressure switches as shown in Figure 2. Later models use pressure switches which provide two black wires from each as shown in Figure 3. When replacing the power unit, either one of the black wires from each pressure switch can be used to connect to ground. Connect the other black wire from the pressure switches to the white wire or violet wire as shown in Figure 3. The pressure switch that connects to the white wire is stamped $1-800$. The pressure switch that connects to the violet wire is stamped 2-10.


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Innovative Braking and Controls Worldwide

## MICO, Incorporated

1911 Lee Boulevard / North Mankato, MN U.S.A. 56003-2507
Tel: +15076256426 Fax: +1 5076253212

