

Two-stage MASTER CYLINDER



Service Instructions

DISASSEMBLY

(Refer to Figure 1)

1. Drain fluid from unit before disassembling.
2. Remove push rod (30) and boot (31) from housing (19).
3. Remove upper tube nut on tubing assembly (25) from elbow fitting (26).
4. Remove line bolt (1), gaskets (2 & 4) and fitting block (3). Tubing assembly (25) need not be removed from fitting block.

⚠ CAUTION

End plug assembly (5) is under tension of spring (9).

5. Remove end plug (5). Spacer (7) should follow end plug assembly (5) as it is removed. Remove o-ring (8) from housing (19) and o-ring (6) from spacer (7).
6. Remove spring (9) from housing (19).
7. Remove piston assembly (18) from housing (19) by pushing on piston assembly with a wooden dowel from the small diameter end of housing.
8. Remove cups (15 & 17) from piston (16). Note direction of cups (15 & 17).

NOTE: Be careful not to scratch or mar piston (16).

9. Depress piston (11) and remove retaining ring (10). Spring (14) will force piston (11) out of piston (16) bore. Hold firmly as piston (11) is preloaded. Remove cup (12) from piston.
10. Remove retainer (13) and spring (14) from piston (16).
11. Remove relief valve assembly (24) from housing (19). Remove end cap (23). Remove o-ring (22) from end cap (23). **NOTE: End cap is under tension of spring (21).**
12. Remove spring (21).
13. Remove filler cap (28) and gasket (27) from housing (19).

ASSEMBLY

(Refer to Figure 1)

LUBRICATE ALL RUBBER COMPONENTS FROM REPAIR KIT WITH CLEAN TYPE FLUID USED IN THE SYSTEM.

1. Clean all parts thoroughly before assembling.
2. Install retainer (13) on end of new spring (14). Install new spring (14) into piston (16).
3. Install new cup (12) on piston (11).
4. Insert piston (11) into piston (16) with cup (12) against retainer (13). Depress piston and install new retaining ring (10).
5. Install new cup (15) and new cup (17) on piston (16). Note direction of cups (15 & 17), see Figure 1a.

NOTE: Be careful not to scratch or mar piston (16).

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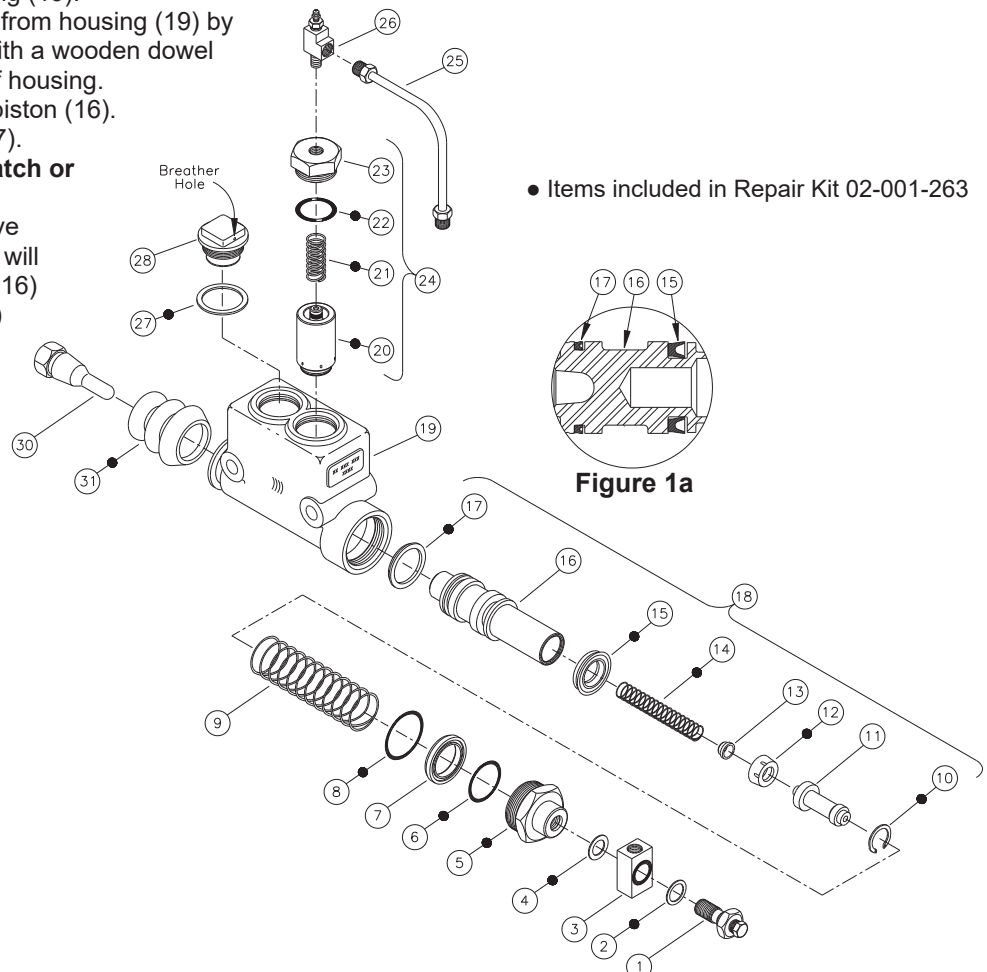


FIGURE 1

6. Install piston assembly (18) into housing (19). Note the direction of piston assembly (18).
7. Install spring (9) over piston assembly (18).
8. Install new o-ring (8) into pocket of housing (19).
9. Install new o-ring (6) on spacer (7).
10. Position spacer (7) on spring (9) inside of housing (19). Note direction of spacer (7).
11. Lubricate threads of new end plug assembly (5). Carefully guide spacer (7) into housing (19) and begin threading new end plug assembly (5) by hand.
12. Torque new end plug assembly (5) 67.8-108.5 N·m (50-80 lb·ft).
13. Insert new piston and body assembly (20) into housing (19).
14. Install new spring (21) in piston and body assembly (20).
15. Install new o-ring (22) on end cap (23). Install end cap (23) into housing (19) and torque end cap (23) 88.1-101.7 N·m (65-75 lb·ft).
16. Assemble new gaskets (2 & 4), fitting block (3), and line bolt (1) into new end plug assembly (5). Torque line bolt 47.5-61.0 N·m (35-45 lb·ft). **NOTE: Hold fitting block (3) in upright fixed position while tightening line bolt.**
17. Install upper tube nut on tubing assembly (25) into elbow fitting (26). Torque upper and lower tube nuts 12.2-20.3 N·m (9-15 lb·ft).
18. **NOTE: Before installing filler plug (28) be sure the filler plug breather hole is free of all contaminants. Use air pressure to clean and dry this hole.** Install new gasket (27) and filler plug (28) on housing (19).
19. Install push rod (30) and new boot (31) on housing (19).
20. Install the master cylinder on the vehicle and connect the fluid lines. Connect the push rod. Fill reservoir and bleed the system of air. See form 81-001-002 instructions to bleed the master cylinder. Refer to the manufacture specifications to bleed the vehicle brake system. Tighten fittings if leaks occur. Make several applications to be sure the master cylinder is working properly. **NOTE: All fittings must be inspected for leaks and tightened if leaks occur.**
21. After bleeding is completed, fill reservoir within 12.7 mm (0.50 in) of top. Install filler plug and torque 33.9-40.7 N·m (25-30 lb·ft).

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