Accumulator Charging Valves

single charging valves, dual charging valves, and load sensing charging valves

Versatile, High-performance Accumulator Charging Valves
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Catalog Index

Why choose MICO .................................................................4
Accumulator Charging Valve Catalog Code ...................................5
Single Accumulator Charging Valves ........................................6-7
Dual Accumulator Charging Valves .........................................8-9
Single Accumulator Charging Valves with Relief Valve ............10-11
Dual Accumulator Charging Valves with Relief Valve ............12-13
Load Sensing Accumulator Charging Valves (single) ..............14-15
Load Sensing Accumulator Charging Valves (dual) ...............16-17
Load Sensing Accumulator Charging Valves
with Load Sense Unloading ...................................................18-19
Single Accumulator Charging Valves (high flow) ..................20-21
Dual Accumulator Charging Valves (high flow) ....................22-23
Full Power Brake Valves .....................................................24-25
Useful Formulas ................................................................26
Why choose MICO?

MICO, Inc. designs, manufactures and markets hydraulic components, controls, and brake systems primarily for off-road markets. We have manufacturing facilities in:

- North Mankato, Minnesota U.S.A.
- Ontario, California U.S.A.
- Empalme, Sonora, Mexico

Many of the world’s largest off-highway OEMs value the knowledgeable staff at MICO and work with us to make their products better. Our custom-engineered products are designed with the customer requirements as the primary driver. It is our intent to help customers build their systems with our expertise in hydraulic components, braking systems and controls.

Our goal is to meet or exceed our customers’ expectations in every aspect of our business.

Product lines we specialize in include:

- Actuators
- Brake Locks
- Brakes
- Controls
- Cylinders
- Electrohydraulics
- Master Cylinders
- Valves

MICO is proud to be ISO 9001 and ISO 14001 certified and continuously strive for improvement while remaining a quality leader in our field. We have been a successful business for over 60 years. Privately owned, customer driven. We look forward to working with you!

Accumulator Charging Valves

The same dependability, safety and performance that goes into every MICO Braking System Product also goes into our accumulator charging valves. This is an important consideration when you select a source of supply for your fluid power needs.

The MICO® Accumulator Charging Valves presented in this catalog are designed for vehicles that are equipped with other hydraulic power devices in either open center, closed center or load sensing hydraulic systems. This design feature eliminates the need for a separate hydraulic fluid system.

Unless specified, all valves in this catalog are used with mineral base hydraulic oil. Consult MICO when using other fluids. Dimensional drawings shown may vary slightly between similar units and are to be used for reference purposes only.

For more information regarding brake system design see Technical papers 80-950-073, 80-950-074, 80-950-098, and 80-950-102 at www.mico.com.

Complete the appropriate Application Data Sheet online, www.mico.com. The MICO, Inc. Applications Department will analyze your specifications and based on your input recommend an accumulator charging valve suitable for your requirements.

For more information about MICO® Hydraulic Brake Valves see catalog 84-466-001.
Accumulator Charging Valve Catalog Code

Product designator

ACV = Accumulator Charge Valve

Number of accumulators

S = One
D = Two

Type of actuation

M = Hydro-mechanical

Excess flow

N = Not applicable
F11 = Flow through, maximum flow rate in dekaliters/min is 11 (30 GPM)
F13 = Flow through, maximum flow rate in dekaliters/min is 13 (35 GPM)
F25 = Flow through, maximum flow rate in dekaliters/min is 25 (65 GPM)
O11 = Power beyond, maximum flow rate in dekaliters/min is 11 (30 GPM)
O13 = Power beyond, maximum flow rate in dekaliters/min is 13 (35 GPM)
O25 = Power beyond, maximum flow rate in dekaliters/min is 25 (65 GPM)

MICO defines flow through as flow that passes through the accumulator charging valve and returns to the reservoir.

MICO defines power beyond as flow that may be used to perform work at auxiliary functions.

Load sensing

Blank = Not load sensing
LS = Standard bleed down
LSB = With additional 0.4 mm diameter bleed down orifice

Relief valve

Blank = No relief valve
RV*** = Relief valve (system, full flow where *** = relief valve setting in bar) (example: RV203)

Seal material

Blank = Nitrile
V = Fluorocarbon

Charging rate

3 L/min
4 L/min
6 L/min
8 L/min
9 L/min
10 L/min
11 L/min
13 L/min
14 L/min
15 L/min
16 L/min
17 L/min
19 L/min

High charging limit

Pressure setting - bar

Low charging limit

Pressure setting - bar

Unloading valve

Blank = No unloading valve
UL12 = Unloading valve (12 Vdc)
UL24 = Unloading valve (24 Vdc)

NOTE: Not all listed code combinations are attainable.
PRINCIPLES OF OPERATION

These MICO® Single Accumulator Charging Valves are designed for installation in an open-center hydraulic system between the pump and its relief valve and the downstream secondary hydraulic devices; for example, a power steering control valve and cylinder installed in the same hydraulic circuit.

These single accumulator charging valves supply oil to an accumulator from an open center circuit on demand. This is accomplished at a preset rate, L/min (GPM), at a selected pressure and is constant within the preset pressure limits.

The flow to the downstream secondary hydraulic devices will be reduced when the accumulator is charging. This does not noticeably affect the operation of these components. Full system pressure is available to the downstream secondary hydraulic devices at all times provided oil delivery and pressure from the pump and relief valve are not impeded.

The accumulator charging flow rates and upper and lower accumulator pressure limits are set at the time of manufacture.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES

- Uses power developed in the main hydraulic system
- Remotely mounted from brake valves
- Snap action control section promotes positive unloading of the pump
- Designed to improve efficiency by having no continuous drain of oil to reservoir
- Large variety of pressure ranges between high and low limits are available in order to reduce pump cycle time
- Designed for mobile equipment with varying pump flows
- Flow rates to 113 L/min (30 GPM)
Typical Valve

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
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<tbody>
<tr>
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<td>bar (PSI)</td>
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<td>± 1.7 (± 25)</td>
<td>± 2.3 (± 0.6)</td>
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* Water emulsion models

Consult MICO Applications Department for other available models and application detail.

**PERFORMANCE DATA**

System pressure ................................................................. to 206.8 bar (3000 PSI)
Power beyond flow capacity ................................................... 7.5 to 113 L/min (2 to 30 GPM)
Flow through pressure drop ................................................... 4.8 bar at 56.8 L/min (70 PSI at 15 GPM)
Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
PRINCIPLES OF OPERATION
These MICO® Dual Accumulator Charging Valves perform essentially the same functions as the single charging valves. When the dual accumulator charging valves are used in a split hydraulic brake system each individual axle is separately controlled. These dual charging valves charge both accumulators. The primary advantage of dual charging valves are that if half of the brake system fails the remaining half will continue to function. These dual charging valves charge the accumulators from the open center circuit upon demand and within its preset operating charge rate and maximum pressure. Other charge rates and pressures are available upon request.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES
- Uses power developed in the main hydraulic system
- Remotely mounted from brake valves
- Snap action control section promotes positive unloading of the pump
- Designed to improve efficiency by having no continuous drain of oil to reservoir
- Large variety of pressure ranges between high and low limits are available in order to reduce pump cycle time
- Designed for mobile equipment with varying pump flows
- Pressure switch port senses the lower pressure of the two accumulators
- Flow rates to 113 L/min (30 GPM)
### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
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<td>bar (PSI)</td>
<td>L/min (GPM)</td>
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<td>06-463-200</td>
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<td>06-463-210</td>
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<td>06-463-212</td>
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Consult MICO Applications Department for other available models and application detail.

### PERFORMANCE DATA

System pressure .................................................................................................................. to 206.8 bar (3000 PSI)
Power beyond flow capacity ................................................................................................ 7.5 to 113 L/min (2 to 30 GPM)
Flow through pressure drop ................................................................................................. 4.8 bar at 56.8 L/min (70 PSI at 15 GPM)
Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
Single Accumulator Charging Valves with Relief Valve

PRINCIPLES OF OPERATION

The MICO® Single Accumulator Charging Valves with Relief Valve incorporate a main system relief valve. This valve was developed for installation in an open center hydraulic system between the pump and the downstream secondary hydraulic devices; for example, a power steering control valve and cylinder installed in the same hydraulic circuit.

These valves supply oil to the system accumulator from an open center circuit on demand. This is accomplished at a preset rate L/min (GPM) at a selected pressure and is relatively constant within the preset pressure limits.

The flow to the downstream secondary hydraulic devices will be reduced when the accumulator is charging. This does not noticeably affect the operation of these components. Full system pressure is available to the downstream secondary hydraulic devices at all times provided oil delivery and pressure from the pump is not impeded. Maximum system pressure is set by an integral relief valve.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES

- Incorporated pump relief valve
- Direct acting relief valve for reliability and fast action
- Uses power developed in the main hydraulic system
- Remotely mounted from brake valves
- Snap action control section promotes positive unloading of the pump
- Designed to improve efficiency by having no continuous drain of oil to reservoir
- Large variety of pressure ranges between high and low limits are available in order to reduce pump cycle time
- Designed for mobile equipment with varying pump flows

Typical Circuit Schematic
**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
<th>Relief Valve Setting Tolerance</th>
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</tbody>
</table>

Consult MICO Applications Department for other available models and application detail.

**PERFORMANCE DATA**

- **System pressure**: to 206.8 bar (3000 PSI)
- **Power beyond flow capacity**: 7.5 to 113 L/min (2 to 30 GPM)
- **Flow through pressure drop**: 4.8 bar at 56.8 L/min (70 PSI at 15 GPM)
- **Relief valve flow capacity**: 76 L/min (20 GPM)
- **Relief valve setting**: 206.8 bar (3000 PSI) maximum

Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
PRINCIPLES OF OPERATION

The MICO® Dual Accumulator Charging Valves with Relief Valve incorporate a main system relief valve. This valve was developed for installation in an open center hydraulic system between the pump and downstream secondary hydraulic devices; for example, a power steering control valve and cylinder installed in the same hydraulic circuit.

These valves supply oil to the system accumulators from an open center circuit on demand. This is accomplished at a preset flow rate and is constant within the preset pressure limits.

The flow to downstream secondary hydraulic devices will be reduced for a short time when the accumulator is charging. This does not noticeably affect the operation of these components. Full system pressure is available to the downstream secondary hydraulic devices at all times provided oil delivery and pressure from the pump is not impeded. Maximum system pressure is set by an integral relief valve.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES

- Incorporated pump relief valve
- Pilot operated relief valve for reliability and fast action
- Uses power developed in the main hydraulic system
- Remotely mounted from brake valves
- Snap action control section promotes positive unloading of the pump
- Designed to improve efficiency by having no continuous drain of oil to reservoir
- Large variety of pressure ranges between high and low limits are available in order to reduce pump cycle time
- Designed for mobile equipment with varying pump flows
- Flow rates to 113 L/min (30 GPM)
## SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
<th>Relief Valve Setting Tolerance</th>
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<tbody>
<tr>
<td>06-463-415</td>
<td>ACV-DMO11-RV138-86-103-10</td>
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<td>±3.5 (±50)</td>
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<td>06-463-424</td>
<td>ACV-DMO11-RV203-155-18-10</td>
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<tr>
<td>06-463-425</td>
<td>ACV-DMO11-RV203-147-176-14</td>
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<tr>
<td>06-463-426</td>
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<tr>
<td>06-463-432</td>
<td>ACV-DMO11-RV172-126-155-10</td>
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<tr>
<td>06-463-434</td>
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<td>±3.5 (±50)</td>
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<tr>
<td>06-463-440</td>
<td>ACV-DMO11-RV210-138-193-19</td>
<td>±3.5 (±50)</td>
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<td>06-463-496</td>
<td>ACV-DMO11-RV207-140-189-10</td>
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<td>±1.9 (±0.5)</td>
<td>±3.5 (±50)</td>
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</table>

Consult MICO Applications Department for other available models and application detail.

## PERFORMANCE DATA

- **System pressure** (unless otherwise indicated) ............................................................... to 206.8 bar (3000 PSI)
- **Power beyond flow capacity** ...................................................................................... 7.5 to 113 L/min (2 to 30 GPM)
- **Flow through pressure drop** ......................................................................................... 4.8 bar at 56.8 L/min (70 PSI at 15 GPM)

Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
Load Sensing Accumulator Charging Valves (single)

PRINCIPLES OF OPERATION

The MICO® Load Sensing Accumulator Charging Valves operate in a flow and pressure-on-demand system. The control section of these valves send a pilot signal to a pressure compensated load sense pump when fluid is required. It maintains reserve volume and pressure in the accumulator, allowing the pump to stand by when there is no demand for fluid.

These charging valves are normally used in single systems in conjunction with one accumulator and single brake valve.

The charge rate and upper and lower accumulator pressure limits are set at the time of manufacture. Various charge rates, high and low limit settings and pressure ranges between high and low limits are available to conform to specific customer requirements.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES

- Uses power developed in the main hydraulic system
- Remotely mounted from brake valves
- Snap action control section promotes positive unloading of the pump
- Designed to improve efficiency by having no continuous drain of oil to reservoir
- Large variety of pressure ranges between high and low limits are available in order to reduce pump cycle time

Typical Circuit Schematic (Single)
## Typical Valve

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>(refer to page 5)</td>
<td>bar (PSI)</td>
<td>bar (PSI)</td>
<td>L/min (GPM)</td>
</tr>
<tr>
<td>06-463-102</td>
<td>ACV-SMN-LSB-74-107-6</td>
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<td>06-463-106</td>
<td>ACV-SMN-LSB-104-129-10</td>
<td>± 2.6 (± 37)</td>
<td>± 1.7 (± 25)</td>
<td>± 1.9 (± 0.5)</td>
</tr>
<tr>
<td>06-463-108</td>
<td>ACV-SMN-LSB-117-159-11</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
</tr>
<tr>
<td>06-463-110</td>
<td>ACV-SMN-LSB-116-141-11</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
</tr>
<tr>
<td>06-463-112</td>
<td>ACV-SMN-LSB-117-159-15</td>
<td>± 3.5 (± 50)</td>
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<tr>
<td>06-463-114</td>
<td>ACV-SMN-LSB-93-114-11</td>
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<tr>
<td>06-463-116</td>
<td>ACV-SMN-LSB-83-103-6</td>
<td>± 3.5 (± 50)</td>
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</tr>
<tr>
<td>06-463-136</td>
<td>ACV-SMN-LS-128-166-15</td>
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<tr>
<td>06-463-158</td>
<td>ACV-SMN-LSB-153-186-11</td>
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</tr>
</tbody>
</table>

Consult MICO Applications Department for other available models and application detail.

**NOTE:** Model numbers with LSB catalog code designation are designed for use in load sense systems with pumps that do not have a bleed down orifice.

### PERFORMANCE DATA

- **System pressure:** up to 206.8 bar (3000 PSI)
- **Flow through capacity:** not applicable
- **Flow through pressure drop:** not applicable
- **Accumulator capacity:** determined from brake line pressure, displacement and number of power-off emergency brake applications.
PRINCIPLES OF OPERATION

The MICO® Load Sensing Accumulator Charging Valves operate in a flow and pressure-on-demand system. The control section of these valves send a pilot signal to a pressure compensated load sense pump when fluid is required. It maintains reserve volume and pressure in the accumulators, allowing the pump to stand by when there is no demand for fluid.

These charging valves are used in split systems with two or more accumulators and a tandem or dual brake valve.

The charge rate and upper and lower accumulator pressure limits are set at the time of manufacture. Various charge rates, high and low limit settings and pressure ranges between high and low limits are available to conform to specific customer requirements.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES

- Uses power developed in the main hydraulic system
- Remotely mounted from brake valves
- Snap action control section promotes positive unloading of the pump
- Designed to improve efficiency by having no continuous drain of oil to reservoir
- Large variety of pressure ranges between high and low limits are available in order to reduce pump cycle time
- Pressure switch port senses the lower pressure of the two accumulators

Typical Circuit Schematic (Dual)
**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>bar (PSI)</td>
<td>bar (PSI)</td>
<td>L/min (GPM)</td>
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<td>06-463-100</td>
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<tr>
<td>06-463-118</td>
<td>± 3.5 (± 50)</td>
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<td>± 1.9 (± 0.5)</td>
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<tr>
<td>06-463-122</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
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<tr>
<td>06-463-124</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
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<tr>
<td>06-463-126</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
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<tr>
<td>06-463-128</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
</tr>
<tr>
<td>06-463-148</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
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<tr>
<td>06-463-156</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
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<tr>
<td>06-463-162</td>
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<td>06-463-164</td>
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<td>06-463-184</td>
<td>± 3.5 (± 50)</td>
<td>± 3.5 (± 50)</td>
<td>± 1.9 (± 0.5)</td>
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</tbody>
</table>

Consult MICO Applications Department for other available models and application detail.

**PERFORMANCE DATA**

System pressure: 0 to 206.8 bar (3000 PSI)
Flow through capacity: not applicable
Flow through pressure drop: not applicable
Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
PRINCIPLES OF OPERATION

These are load sensing accumulator charging valves with an integral solenoid valve to disable the load sensing signal when energized. These high-pressure charging valves operate in a flow and pressure on demand system.

The control section of these valves send a pilot signal to a load sense pump when fluid is required. They maintain and isolate hydraulic energy in two separate accumulators allowing the pump to stand by when there is no demand for fluid.

These charging valves feature a solenoid-operated valve that can be used to unload the pilot signal from the charging valve to the pump at startup.

Typical applications would include off-highway vehicles with split braking systems that have two or more accumulators and a tandem or dual full power brake valve. The load sense-unloading feature is for vehicles that require startup at low hydraulic load such as vehicles that operate in cold climates.

FEATURES

- Solenoid feature allows machine to be started without immediately charging accumulators
- Solenoid feature is desirable in cold start conditions and marginal horsepower applications
- Solenoid valve could be controlled by a timer, ignition switch, or computer system
- If solenoid stays on, accumulators will not charge
- Contact MICO for single accumulator charging valve design

Typical Circuit Schematic
## SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code (refer to page 5)</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td>06-463-132</td>
<td>ACV-DMN - LS - UL24-134-166-6V</td>
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<td>± 3.5 (± 50)</td>
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<tr>
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<td>ACV-DMN - LS - UL24-97-172-8V</td>
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<td>± 1.9 (± 0.5)</td>
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<tr>
<td>06-463-140</td>
<td>ACV-DMN - LS - UL24-120-160-6V</td>
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<td>06-463-142</td>
<td>ACV-DMN - LS - UL24-103-128-3V</td>
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</tr>
</tbody>
</table>

* System pressure to 250 bar (3625 PSI)

Consult MICO Applications Department for other available models and application detail.

## PERFORMANCE DATA

System pressure: ................................................................. to 206.8 bar (3000 PSI)
Flow through capacity: ........................................................... not applicable
Flow through pressure drop: .................................................. not applicable
Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
Single Accumulator Charging Valves (high flow)

PRINCIPLES OF OPERATION
The MICO® Single Accumulator Charging Valves may be used in an open center hydraulic system in conjunction with an accumulator and a MICO® Modulating Valve or other hydraulic components.

These charging valves control the charging rate of the accumulator and the pressure of the fluid in the accumulator. These valves automatically halt the charging when the accumulator pressure reaches its high limit.

When the accumulator pressure reaches its low limit, these charging valves divert a small amount of fluid from the main open center hydraulic system to charge the accumulator.

These valves charge the accumulator from the open center circuit upon demand and within its preset operating charge rate and maximum pressure. Other charge rates and pressures are available upon request.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES
- Uses power developed in the main hydraulic system
- May be remotely mounted from brake valves
- Settings are adjusted at the time of manufacture to conform to specific customer requirements
- Flow rates up to 246 L/min (65 GPM)

Typical Circuit Schematic
**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Model</th>
<th>Catalog Code</th>
<th>Low Limit</th>
<th>High Limit</th>
<th>Accumulator Charging Rate</th>
</tr>
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<tbody>
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<td>Number</td>
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<td>Tolerance</td>
<td>Tolerance</td>
<td>Tolerance</td>
</tr>
<tr>
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<td></td>
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<td>bar (PSI)</td>
<td>L/min (GPM)</td>
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<td>ACV-SMO25 - 148 - 178 - 10</td>
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<td>± 1.7 (± 25)</td>
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<tr>
<td>06-460-210</td>
<td>ACV-SMO13 - 117 - 145 - 3</td>
<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
<td>± 0.1 (± 0.25)</td>
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<tr>
<td>06-460-214</td>
<td>ACV-SMO13 - 145 - 172 - 3</td>
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<td>± 1.7 (± 25)</td>
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</tr>
<tr>
<td>06-460-224</td>
<td>ACV-SMO13 - 131 - 159 - 10</td>
<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
<td>± 2.3 (± 0.6)</td>
</tr>
<tr>
<td>06-460-226</td>
<td>ACV-SMO13 - 66 - 83 - 3</td>
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<td>± 1.7 (± 25)</td>
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<tr>
<td>+06-460-230</td>
<td>ACV-SMO13 - 124 - 152 - 10</td>
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<td>06-460-238</td>
<td>ACV-SMO25 - 55 - 79 - 10</td>
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<td>+06-460-240</td>
<td>ACV-SMO25 - 131 - 159 - 10</td>
<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
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<td>06-460-242</td>
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<tr>
<td>06-460-244</td>
<td>ACV-SMO13 - 83 - 103 - 3</td>
<td>± 3.5 (± 50)</td>
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<td>ACV-SMO13 - 116 - 145 - 6</td>
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<td>± 1.9 (± 0.5)</td>
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<td>ACV-SMO13 - 83 - 103 - 6</td>
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<td>06-460-256</td>
<td>ACV-SMO13 - 100 - 128 - 6</td>
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<tr>
<td>06-460-258</td>
<td>ACV-SMO13 - 97 - 121 - 3</td>
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<td>06-460-268</td>
<td>ACV-SMO13 - 66 - 93 - 10</td>
<td>± 3.5 (± 50)</td>
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<tr>
<td>06-460-270</td>
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<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
<td>± 1.9 (± 0.5)</td>
</tr>
<tr>
<td>06-460-276</td>
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<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
<td>± 2.3 (± 0.6)</td>
</tr>
</tbody>
</table>

+ Pressure port and flow through port conform to SAE 1 inch split flange.

Consult MICO Applications Department for other available models and application detail.

**PERFORMANCE DATA**

System pressure ....................................................... to 186.2 bar (2700 PSI)
Power beyond flow capacity ....................................... 132 to 246 L/min (35 to 60 GPM) (split flange models only)
Flow through pressure drop ........................................ 1.4 bar at 132 L/min (20 PSI at 35 GPM)
2.8 bar at 246 L/min (40 PSI at 65 GPM) (split flange models only)

Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
PRINCIPLES OF OPERATION
These MICO® Dual Accumulator Charging Valves perform essentially the same functions as the single charging valves. When the dual accumulator charging valves are used in a split hydraulic brake system each individual axle is controlled separately by a modulating valve and an accumulator. These valves charge both accumulators. The primary advantage of the dual charging valves over the single charging valves are that if half of the brake system fails the remaining half will continue to function.

These valves charge the accumulators from the open center circuit upon demand and within its preset operating charge rate and maximum pressure. Other charge rates and pressures are available upon request.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES
- Uses power developed in the main hydraulic system
- May be remotely mounted from brake valves
- Full system pressure is available to the power steering or secondary devices at all times
- Flow rates to 246 L/min (65 GPM)
SPECIFICATIONS

<table>
<thead>
<tr>
<th>Model Number</th>
<th>Catalog Code</th>
<th>Low Limit Tolerance</th>
<th>High Limit Tolerance</th>
<th>Accumulator Charging Rate Tolerance</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>bar (PSI)</td>
<td>bar (PSI)</td>
<td>L/min (GPM)</td>
</tr>
<tr>
<td>06-460-216</td>
<td>ACV-DMO13 - 48 - 69 - 3</td>
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<td>06-460-218</td>
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<td>± 1.7 (± 25)</td>
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<tr>
<td>06-460-222</td>
<td>ACV-DMO13 - 131-159 - 6</td>
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<td>± 1.7 (± 25)</td>
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<tr>
<td>06-460-252</td>
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<td>± 3.5 (± 50)</td>
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<td>06-460-264</td>
<td>ACV-DMO13 - 126-153 - 3</td>
<td>± 3.5 (± 50)</td>
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</tr>
<tr>
<td>06-460-290</td>
<td>ACV-DMO13 - 97 - 124 - 6</td>
<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
<td>± 0.1 (± 0.25)</td>
</tr>
<tr>
<td>06-460-292</td>
<td>ACV-DMO13 - 131-159 - 6</td>
<td>± 3.5 (± 50)</td>
<td>± 1.7 (± 25)</td>
<td>± 0.1 (± 0.25)</td>
</tr>
</tbody>
</table>

Consult MICO Applications Department for other available models and application detail.

PERFORMANCE DATA

System pressure .............................................................. to 186.2 bar (2700 PSI)
Power beyond flow capacity .................................................. 132 to 246 L/min (35 to 65 GPM) (split flange models only)
Flow through pressure drop .................................................. 1.4 bar at 132 L/min (20 PSI at 35 GPM)
Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.

Dimensions may vary slightly by model number.
PRINCIPLES OF OPERATION
The MICO® Full Power Power Brake Valves use the hydraulic power developed for the power steering system to actuate the vehicle’s brakes, eliminating the need for a separate power brake unit or separate hydraulic system fluid.

These valves control the charging rate of the accumulator, the pressure of the fluid in the accumulator, and the flow and pressure of the fluid to the brakes.

All hydraulic fluid from the hydraulic pump system flows through the valve. When the accumulator pressure reaches its low limit, the valve diverts a small amount of fluid from the main open center hydraulic system to charge the accumulator. It automatically halts the charging when accumulator pressure reaches its high limit.

Actuation of the valve provides output pressures to the brakes in direct proportions to the pedal effort applied.

MICO also offers a complete line of hydraulic pressure switches for your application. Contact MICO for more information.

FEATURES
- Readily adaptable to both hydraulic and mechanical brakes
- Uses power developed in main hydraulic system
- Brake response much faster than air brakes
- Provides limited power-off braking through pressure and volume stored in the accumulator

Typical Circuit Schematic
**Performance Data**

Flow through capacity: 137 L/min to 246 L/min (35 to 65 GPM) (split flange models only)

Flow through pressure drop: 1.4 bar at 132 L/min (20 PSI at 35 GPM)

Accumulator pressure, maximum: 2.8 bar at 246 L/min (40 PSI at 65 GPM) (split flange models only)

Accumulator charging rate: 1.9 to 12.1 L/min at 69.0 bar (0.5 to 3.2 GMP at 1000 PSI) in three ranges

Actuating push rod stroke: 5.56 mm to 10.67 mm (0.219 in to 0.420 in) depending on model number

Accumulator capacity is determined from brake line pressure, displacement and number of power-off emergency brake applications.
USEFUL FORMULAS

Piston Area (in\(^2\)) = \pi \times r\(^2\) (in)

Piston Radius (in) = \sqrt{\frac{\text{Area (in}^2\text{)}}{\pi}} (in)

Force (lb) = Piston Area (in\(^2\)) \times \text{Line Pressure (PSI)}

\[
\begin{align*}
\text{Piston Area (in}^2\text{)} &= \frac{\text{Force (lb)}}{\text{Line Pressure (PSI)}} \\
\text{Line Pressure (PSI)} &= \frac{\text{Force (lb)}}{\text{Piston Area (in}^2\text{)}}
\end{align*}
\]

Volume (in\(^3\)) = Piston Area (in\(^2\)) \times \text{Stroke (in)}

\[
\begin{align*}
\text{Piston Area (in}^2\text{)} &= \frac{\text{Volume (in}^3\text{)}}{\text{Stroke (in)}} \\
\text{Stroke (in)} &= \frac{\text{Volume (in}^3\text{)}}{\text{Piston Area (in}^2\text{)}}
\end{align*}
\]

Volume (gallons) = Flow Rate (GPM) \times \text{Time (min)}

\[
\begin{align*}
\text{Flow Rate (GPM)} &= \frac{\text{Volume (gallons)}}{\text{Time (min)}} \\
\text{Time (min)} &= \frac{\text{Volume (gallons)}}{\text{Flow Rate (GPM)}} \\
\text{Flow Rate (GPM)} &= \frac{\text{Pump Displacement (cir\(\star\)) \times \text{Pump RPM}}}{231^{**}} \\
\text{Pump displacement (cir)} &= \frac{\text{Flow Rate (GPM)} \times 231}{\text{Pump RPM}} \\
\text{Pump RPM} &= \frac{\text{Flow Rate (GPM)} \times 231}{\text{Pump Displacement (cir)}}
\end{align*}
\]

\[
P\text{TO/Pump RPM} = \frac{\text{PTO % Engine Speed \times Engine RPM}}{\text{Pump RPM}}
\]

\[
\begin{align*}
\text{PTO % Engine Speed} &= \frac{\text{PTO/Pump RPM}}{\text{Engine RPM}} \\
\text{Engine RPM} &= \frac{\text{PTO/Pump RPM}}{\text{PTO % Engine Speed}} \\
\text{Horsepower} &= \frac{\text{Flow Rate (GPM)} \times \text{Line Pressure (PSI)}}{1714 \times \% \text{ Pump Efficiency}} \\
\text{Horsepower} &= \frac{\text{Torque (lb-ft)} \times \text{RPM}}{5252} \\
\text{Torque (lb-ft)} &= \frac{\text{Horsepower} \times 5252}{\text{RPM}} \\
\text{RPM} &= \frac{\text{Horsepower} \times 5252}{\text{Torque (lb-ft)}}
\end{align*}
\]

\[
\begin{align*}
\star &= \text{cubic inches per revolution} \\
^{**} &= 231 \text{ cubic inches} = 1 \text{ U.S. gallon}
\end{align*}
\]
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Web Site: www.mico.com

PRODUCT LINE:

**Brakes**
- Caliper Disc Brakes
- Multiple Disc Brakes

**Brake Locks**
- Electric
- Mechanical

**Controls**
- Electronic Controls
- Hydraulic Throttle Controls
- Pedal Controls
- Switches
- Transducers/Sensors

**Cylinders**
- Drive Axle Brake Actuators
- Slave Cylinders
- Wheel Cylinders

**Master Cylinders**
- Boosted Cylinders
- Hydraulically and Air Actuated
- Straight Bore Cylinders
- Two-Stage Cylinders

**Valves**
- Accumulator Charging
- Electrohydraulic Brake
- Park Brake
- Pressure Modulating

**Miscellaneous Components**
- In-line Residual Check Valves
- Pump with Integrated Valves
- Reservoirs

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